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### INSTALLATION GUIDE

## **BMW 18** EMF PARKING BRAKE ACTUATOR

## BRAKE PADS

### REMOVAL

- Position vehicle onto a lift.
- Release the handbrake.
- Switch off ignition at least 30 seconds before disconnecting the electric plug.

- Remove the rear wheels.
- Disconnect the electric plug (Picture 1, n°1).
- Detach cable from cable clip (Picture 1, n°2).
- Release screws (Picture 1, n°3).
- Take off holder.

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- Pull off actuator drive from brake caliper.

#### ASSEMBLY

Check sealing ring (Picture 2, n°1), replace if necessary.
Apply a light coating of brake fluid to sealing ring
(Picture 2, n°1) before fitting.

- Carefully fit actuator drive until teeth engage and actuator drive fits tightly on brake caliper.
- If necessary, turn actuator drive slightly until bore hole and thread engage completely.
- Tighten screws on caliper and cable clip, Use new screws. Tightening torques:
  - EMF actuator to brake caliper, 8Nm.
  - Reconnect plug connection and cable clip. Use new screws. Torque: Cable clip to brake caliper 14Nm.
- After installation, switch on ignition and, using parking brake operating element, open parking brake once, close once and open again.



DISCONNECT THE ELECTRIC PLUG

# WARNING



CHECK SEALING RING

- Switch off ignition at least 30 seconds before disconnecting the plug connection!
- When working on rear brakes, ensure that the push button for the electrical parking brake cannot be activated. To be completely sure the handbrake cannot be activated, the service function 'workshop mode' must be run with diagnostic equipment. This opens the handbrake and disables it temporaril

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### BMW i8 EMF PARKING BRAKE ACTUATOR

### SAFETY INFORMATION FOR HANDLING ELECTRIC/HYBRID VEHICLES:

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**HIGH-VOLTAGE SYSTEM - DANGER TO LIFE** 

Each job on the vehicle must be assigned by properly trained personnel. Before work is started, this person must place the vehicle in the operating condition required to perform the relevant activity. The instructions and directions given by this person must be followed. No work may be carried out without this qualified person being consulted first.

### HOW TO KEEP YOUR TECH STILL ON TREND



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