

# HD Wheel Bearing Torque Specs

## Single Nut Trailer Axle (ProPar)

- Torque adjusting nut to 125 ft-lb\*
- Back nut off to nearest cotter pin hole
- Install cotter pin to lock nut in position

## PreSet Hubs

- Torque single nut fasteners 300 ft - lb
- Torque double nut fasteners to 300 ft-lb

## PreSet Plus Hubs

- Torque Steer Nut 300 ft-lb
- Torque Drive and Trailer Nut 500 ft-lb

*\*Rotate wheel at least twice while torquing nut*

# National<sup>®</sup> Oil Seals

## Double Nut Drive & Trailer Specs

- Torque inner nut to 150 ft-lb\*
- Back off 1/2 turn
- Retorque to 50 ft-lb
- Install locking plate\*\*
- Torque outer nut to 250ft-lb

## Double Nut Steer Axle

- Torque inner nut to 100 ft-lb\*
- Back off 1/2 turn
- Retorque to 50 ft-lb\*
- Back off 1/6 to 1/4 turn
- Install locking plate\*\*
- Torque outer nut to 150 ft-lb

## Single Nut Steer Axle

- Torque nut to 100 ft-lb\*
- Back off 1/2 turn
- Retorque to 50 ft-lb\*
- Back off 1/6 turn or to first cotter pin hole

*\*Rotate wheel at least twice while torquing nut*

*\*\*If necessary, loosen or tighten the nut in the direction requiring the least movement*